

We claim:

1. A thin injection molded article composed of a composite resin material having organic clay dispersed in a polymer,

wherein said polymer comprises  
polyphenylene oxide and a butadiene-styrene copolymer,  
and

the relationship between the maximum flow length L of said composite resin material in said thin injection molded article and the average thickness t of the thin injection molded article satisfies the inequality:  $L/t \geq 70$ .

2. A molded article according to claim 1, wherein the content of said organic clay is 1-15 parts by weight to 100 parts by weight of the polymer.

3. A molded article according to claim 1 ~~or 2,~~  
wherein said organic clay is clay that has been rendered  
organic with two or more different types of organic  
agents.

Sub B1

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A

Add

Add c

Add  $D^2$